



Taper Pipe Reamers

- Designed for reaming holes to be tapped with American Standard Taper Pipe Taps (NPT).
- 3/4" Taper per foot.
- Provided with Squared shank but generally used by hand.
- Available with Straight or Spiral flutes and Square Shank.
- Made from High Speed Steel.



| Straight Flute Item Code No. | Spiral Flute Item Code No. | NPT Size | Flute Length | Nominal Diameter | | Overall Length |
|---------------------------------|-------------------------------|----------|--------------|------------------|-----------|----------------|
| | | | | Large End | Small End | |
| ABM-CT-13570 | ABM-CT-13590 | 1/8" | 3/4" | .362" | .316" | 2-1/8" |
| ABM-CT-13571 | ABM-CT-13591 | 1/4" | 1-1/16" | .472" | .406" | 2-7/16" |
| ABM-CT-13572 | ABM-CT-13592 | 3/8" | 1-1/16" | .606" | .540" | 2-9/16" |
| ABM-CT-13573 | ABM-CT-13593 | 1/2" | 1-3/8" | .751" | .665" | 3-1/8" |
| ABM-CT-13574 | ABM-CT-13594 | 3/4" | 1-3/8" | .962" | .876" | 3-1/4" |
| ABM-CT-13575 | ABM-CT-13595 | 1" | 1-3/4" | 1.212" | 1.103" | 3-3/4" |
| ABM-CT-13576 | ABM-CT-13596 | 1-1/4" | 1-3/4" | 1.553" | 1.444" | 4" |
| ABM-CT-13577 | ABM-CT-13597 | 1-1/2" | 1-3/4" | 1.793" | 1.684" | 4-1/4" |
| ABM-CT-13578 | ABM-CT-13598 | 2" | 1-3/4" | 2.268" | 2.159" | 4-1/2" |

| Sets | | | |
|---------------------------------|-------------------------------|-------------------------------|------------------------|
| Straight Flute Item Code No. | Spiral Flute Item Code No. | Size | No. of Pcs. in Sets |
| ABM-CT-13610 | ABM-CT-13612 | 3/8", 1/2", 3/4" and 1" | 4 |
| ABM-CT-13611 | ABM-CT-13613 | 1/4", 3/8", 1/2", 3/4" and 1" | 5 |

Repairman's Taper Reamer

- Handy tool for Mechanics, Electricians, Plumbers, Machinist and Carpenters.
- Removes burrs from small holes.
- Enlarge and countersinks holes in soft metals.



| Item Code No. | Range |
|---------------|---------------|
| ABM-CT-13630 | 1/8" to 1/2" |
| ABM-CT-13631 | 1/8" to 5/8" |
| ABM-CT-13632 | 3/16" to 7/8" |