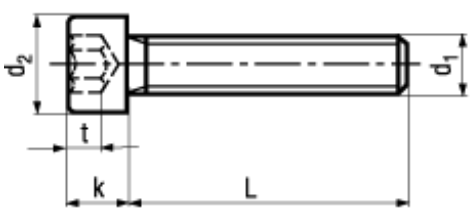
	DIN 912	ISO 4762			8.8



Standard withdrawn





BN 272

Hex socket head cap screws

fully threaded

Steel 8.8

black

- ~UNI 5931
- ~CSN 021143

M18; M22; M27: not included in ISO 4762

Article#	d_1	d_2	k	s	t min.	L
1000004	M3	5,5	3	2,5	1,3	4
1000012						5
1000020						6
1000039						8
1000047						10
1000055						12
1000063						(14)
1000071						16
1301780						(18)
1301799						20
2108178						(22)
3054493						25
1000152	M4	7	4	3	2	5
1000160						6
1000179						8
1000187						10
1000195						12
1000209						(14)
1000217						16
1000225						(18)
1000233						20
1301802						(22)

M18; M22; M27: not included in ISO 4762

Article#	d_1	d_2	k	s	t min.	L
1301810	M4	7	4	3	2	25
3054499						30
1000330	M5	8,5	5	4	2,5	6
1000349						8
1000357						10
1000365						12
1000373						(14)
1000381						16
1000403						(18)
1000411						20
1000438						(22)
1000446						25
1000454						30
3054504						35
8147744						40
1000551	M6	10	6	5	3	6
1000578						8
1000586						10
1000594						12
1000608						(14)
1000616						16
1000624						(18)
1000632						20
1000640						(22)
1000659						25
1000667						30
1874640						35
1000675						40
3378226						45
1000683						50
3054507						60
1000845	M8	13	8	6	4	10
1000853						12
1000861						(14)
1000888						16
1000896						(18)
1000918						20
1000926						(22)
1000934						25
1000942						30
1000950						35

M18; M22; M27: not included in ISO 4762

Article#	d_1	d_2	k	s	t min.	L
1000969	M8	13	8	6	4	40
1000977						45
1000985						50
1000993						60
3054588						70
8093202	M10	16	10	8	5	10
1001213						12
1001221						(14)
1001248						16
1001256						(18)
1001264						20
1001272						(22)
1001280						25
1001299						30
1001302						35
1001310						40
8089876						45
1001329						50
1001337						60
3054589						70
1001582	M12	18	12	10	6	16
1001590						(18)
1001604						20
1001612						(22)
1001620						25
1001639						30
1001647						35
1001655						40
1301829						45
1001663						50
1542273						60
3054683						70
1001914	(M14)	21	14	12	7	25
1001922						30
1001930						35
1001949						40
1001957						45
1301837						50
1301845						55
1002155	M16	24	16	14	8	25
1002163						30

M18; M22; M27: not included in ISO 4762

Article#	d_1	d_2	k	s	t min.	L
1002171	M16	24	16	14	8	35
1002198						40
1002201						45
1002228						50
1301853						55
1471279						60
3054690						70
1002473	(M18)	27	18	14	9	35
1002481						40
1002503						45
1002511						50
1002538						55
1301861						60
5402823	M20	30	20	17	10	30
1002643						35
1002651						40
1002678						45
1002686						50
1002694						55
1002708						60
1301888						65
1479016						70
3054698						80
1002937	(M22)	33	22	17	11	40
1002945						45
1002953						50
1002961						55
1002988						60
1301896						70
1003100	M24	36	24	19	12	40
1003119						50
1003127						55
1003135						60
1003143						70
1301918						75
1301926						80
1003348	(M27)	40	27	19	13,5	70
1301934						80
1301942						90
1003437	M30	45	30	22	15,5	60
1805533						70

M18; M22; M27: not included in ISO 4762

Article#	d_1	d_2	k	s	t min.	L
1003445	M30	45	30	22	15,5	80
1542281						100
1003569	M36	54	36	27	19	80
1143778						90
1003577						100